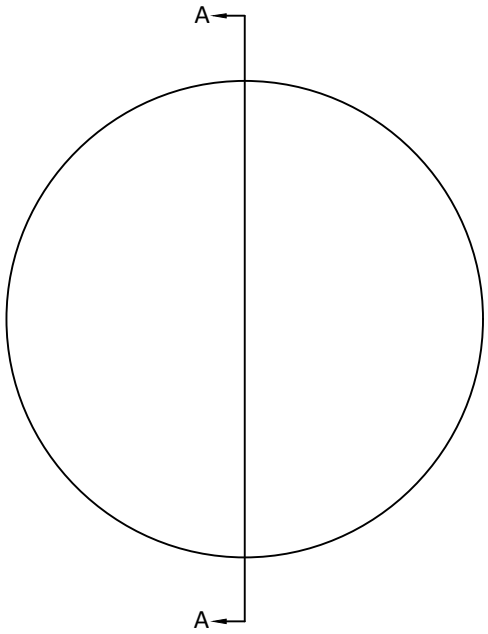
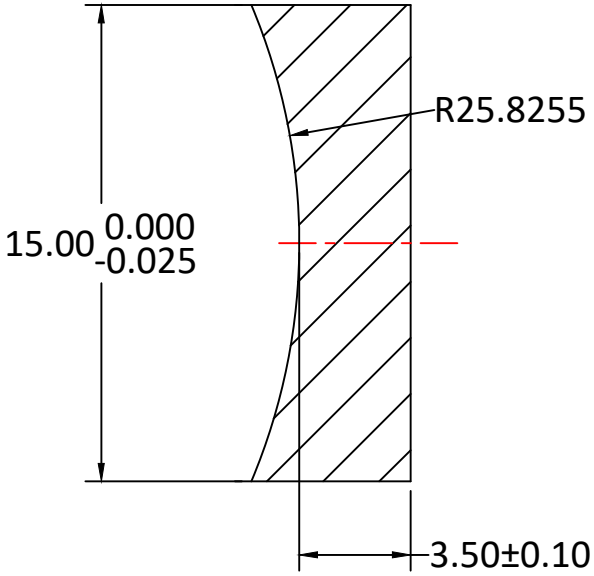
RADIUS	R TOL	POWER	IRRG	CA
-25.8255 CC	±0.2583	-	0.5	90%
Plano	-	-	0.5	90%

DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
15.00	+0/-0.025	H-K9L	517642	3.5	±0.10





SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: OPTICAL GLASS H-K9L
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): -50±1%
7. SURFACE QUALITY : 40-20 SCRATCH-DIG
8. CHAMFER EDGES: 0.1-0.3 @ 45°
9. CENTRATION TOLERANCE: 1.0' MINUTES MAX
10. COATING: UNCOATED

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05	DRAWN	Sally Song	11.18.24
	CHECK		
	ENG APPR.		
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:	QA		
MATERIAL H-K9L	COMMENTS		
FINISH			
DO NOT SCALE DRAWING	PROJECT NO.		

CLZ OPTICAL
MANUFACTURER FROM CHINA

TITLE:

DIAMETER 15.00MM, EFL -50MM, HK9L PLANO CONCAVE LENSES

SIZE	DWG.NO.	REV
A	L-PC01505	0

SCALE:	WEIGHT:	SHEET 1 OF 1