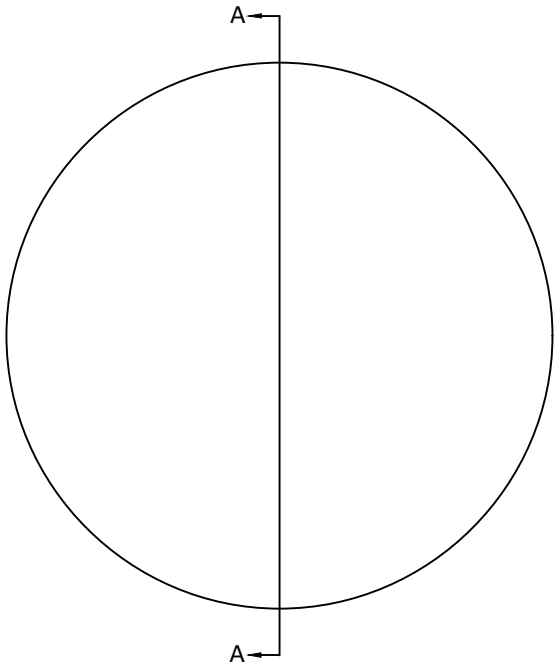
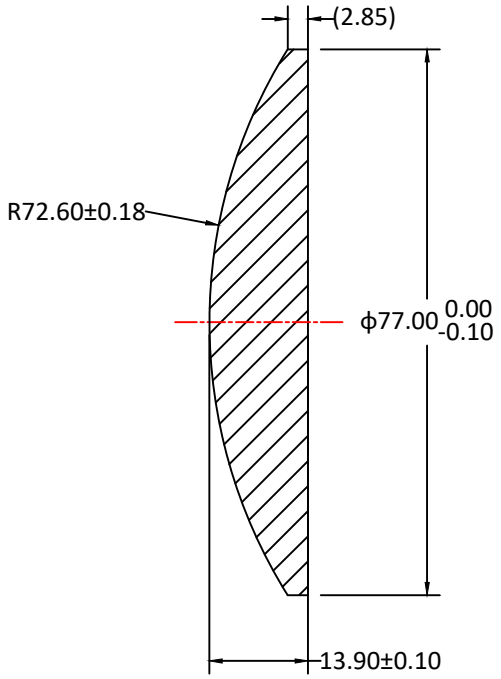
RADIUS	R TOL	POWER	IRRG	CA
72.60 CX	±0.18	3	1	90%
Plano	-	3	1	90%

DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
77.00	+0/-0.10	H-K9L	517642	13.90	±0.10





SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: GRADE B, FA PER MIL-G-174, CDGM OR EQUIVALENT, ROHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): 140.00±1%
7. SURFACE QUALITY : 40-20 SCRATCH/DIG
8. CHAMFER EDGES: 0.25×45°MAX UNLESS SPECIFIED
9. CENTRATION TOLERANCE: 1.0' MINUTES MAX
10. COATING: UNCOATED

UNLESS OTHERWISE SPECIFIED:	.	NAME	DATE
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL ± ANGULAR: ±3 ARC MIN TWO PLACE DECIMAL: ±0.10 THREE PLACE DECIMAL: ±0.05	DRAWN	Eva Du	7.15.24
	CHECK	Sally Song	7.20.24
	ENG APPR.		
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:	QA		
MATERIAL H-K9L	COMMENTS		
FINISH			
DO NOT SCALE DRAWING	PROJECT NO.		

CLZ OPTICAL
MANUFACTURER FROM CHINA

TITLE:
DIAMETER 77.00 MM, EFL 140.00MM, H-K9L PLANO CONVEX LENSES

SIZE	DWG.NO.	REV
A	L-PX07705	0

SCALE:	WEIGHT:	SHEET 1 OF 1