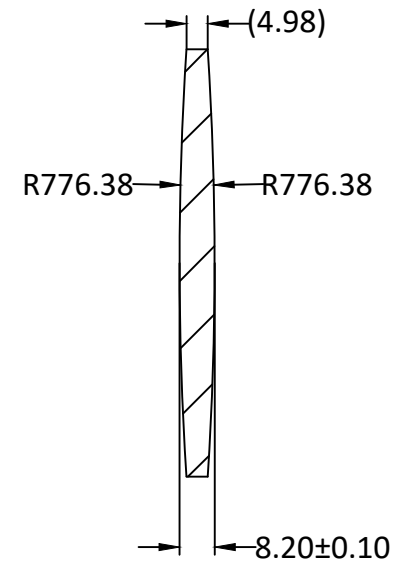
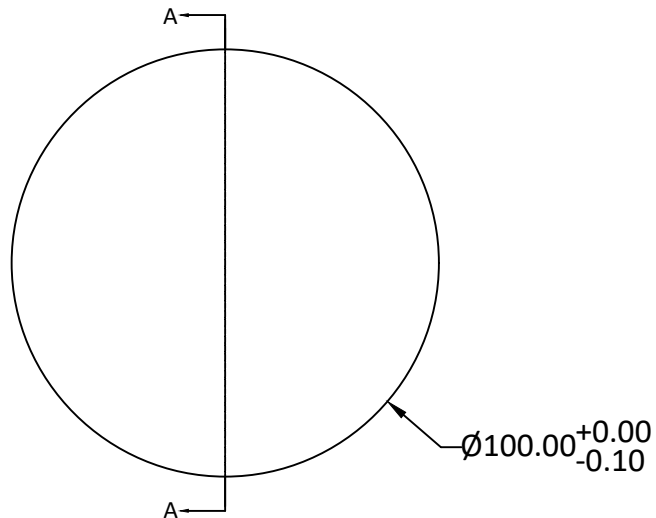


RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
776.38 CX	±1.94	5	1	90%	100.00	+0/-0.10	H-K9L	517642	8.20	±0.10
776.38 CX	±1.94	5	1	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: GRADE B, FA PER MIL-G-174, CDGM OR EQUIVALENT, ROHS COMPLIANT
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): 750mm $\pm 2\%$
7. SURFACE QUALITY : 60-40 SCRATCH-DIG
8. CHAMFER EDGES: 0.5 $\times$ 45°MAX UNLESS SPECIFIED
9. CENTRATION TOLERANCE:3.0' MINUTES MAX
10. COATING:NONE

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN mm TOLERANCES: FRACTIONAL $\pm$ ANGULAR: ± 3 ARC MIN TWO PLACE DECIMAL: ± 0.10 THREE PLACE DECIMAL: ± 0.05	DRAWN	Sally Song	03.26.25		
	CHECK				
	ENG APPR.				
	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	QA	Ann Chen	01.18.25	TITLE: DIAMETER 100MM, EFL 750MM, H-K9L BICONVEX LENS	
MATERIAL H-K9L	COMMENTS			SIZE	DWG.NO.
FINISH				A	L-DX0020750100
DO NOT SCALE DRAWING	PROJECT NO.			SCALE:	WEIGHT:
					SHEET 1 OF 1

REV
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