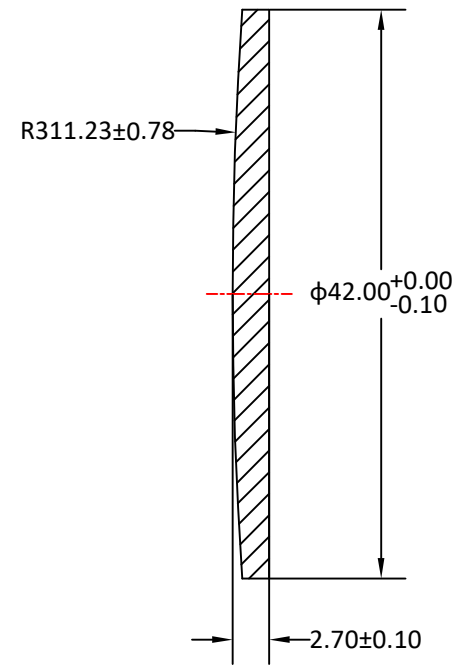
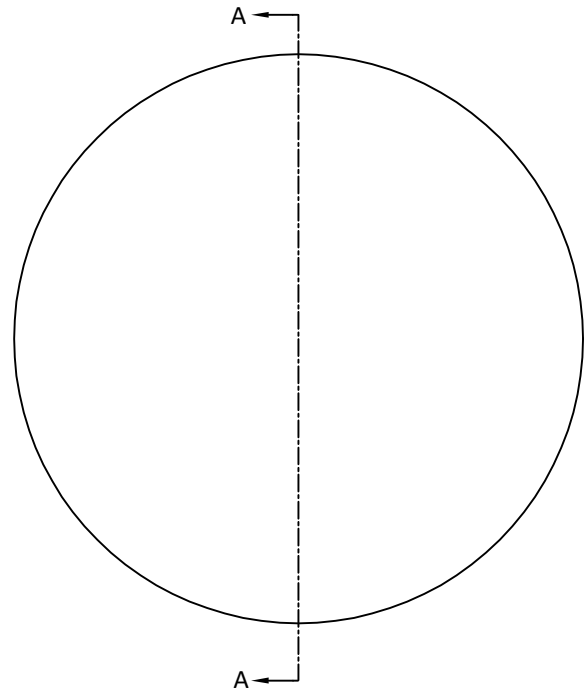



RADIUS	R TOL	POWER	IRRG	CA	DIA	DIA TOL	MATERIAL	INDEX	CT	CT TOL
311.23 CX	±0.78	3	1	90%	42.00	+0/-0.10	H-K9L	517642	2.70	±0.10
Plano	-	3	1	90%						



SECTION A-A

Notes:

1. ALL DIMENSIONS IN MM
2. TOLERANCE UNLESS SPECIFIED ± 0.10
3. MATERIAL: OPTICAL GLASS H-K9L
4. MANUFACTURE PER MIL-PRF-13830
5. POLISH TO TESTPLATE WITHIN POWER AND IRREGULARITY INDICATED (FRINGES)
6. FOCAL LENGTH(EFL): 600.00±1%
7. SURFACE QUALITY : 40-20 SCRATCH-DIG
8. CHAMFER EDGES: 0.5×45°MAX UNLESS SPECIFIED
9. CENTRATION TOLERANCE: 1.0' MINUTES MAX
10. COATING: UNCOATED

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN mm		DRAWN	Eva Du	
TOLERANCES:		CHECK	Sally Song	7.26.24
FRACTIONAL ±		ENG APPR.		
ANGULAR: ±3 ARC MIN		MFG APPR.		
TWO PLACE DECIMAL: ±0.10		QA		
THREE PLACE DECIMAL: ±0.05		COMMENTS		
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL H-K9L		SIZE	DWG.NO.	REV
FINISH		A	L-PLCX-600_42	0
DO NOT SCALE DRAWING	PROJECT NO.	SCALE:	WEIGHT:	SHEET 1 OF 1

TITLE:
DIAMETER 42MM, EFL 600.00MM, H-K9L PLANO CONVEX LENSES